

Date: Tuesday, 5/23/2006 8:31:12 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER TUBE 3"
Job Number : 27184	
Estimate Number : 10470	
P.O. Number : N/A	Part Number : D2406
This Issue : 5/23/2006 S.O. No. : N/A	Drawing Number : D2406 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26915	Material : N/A
Written By : <u>See 1A COMMENT Below</u>	Due Date : 6/30/2006
Checked & Approved By : <u>06-05-23</u>	Qty: 4 Um: Each
Comment : Est: C 06.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W
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**Comment:** Qty.: 0.3333 f(s)/Unit Total: 1.3332 f(s)

6061-T6 Tube 3.00 x .049W

Material: 6061-T6 (3" OD x 0.049") wall seamless tubing

(M6061T6T3.000W.049)

Batch: M1821SAD 06.05.29 (4)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 11- Cut as per Dwg D2406 SAD 06.05.29 (4)2- Deburr SAD 06.05.29 (4)

Identify as D2406

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEPEn 06/05/30 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: S74306/05/31 (4)

5.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Inspection Level 21

06/06/01 (4)120606.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: SD Date: 26/06/01

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

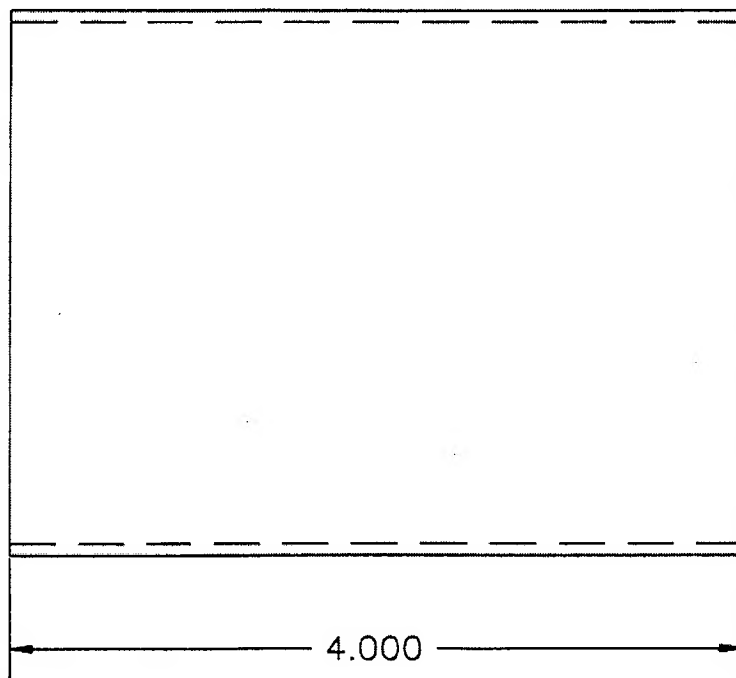
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2406	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED
9609/10 BW



MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 4" LONG

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SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27184